

Safety Instructions –

Operational Safety Rules:

Please exercise caution at all times when setting up, operating, or performing maintenance on the ABI Force. Remember, any piece of equipment like the ABI Force can cause injury if operated improperly or if the user does not understand how to operate the equipment. Exercise caution at all times with using the ABI Force.

- Only operate the ABI Force with all covers, shields, and safety devices installed and secured prior to operation.
- Never operate the ABI Force on an incline greater than 15%. Operating the ABI Force on an incline greater than 15% may result in severe bodily damage or severe damage to the ABI Force.
- Never permit any person other than the operator to ride or board the ABI Force at any time. **NEVER ALLOW RIDERS OTHER THAN OPERATOR ON THE ABI FORCE!**
- Use care and maintain minimum ground speed when operating the ABI Force on a hillside, or when operating close to ditches, fences, or water sources.
- Never place any body part under the ABI Force while engine is running, or while the ABI Force is in operation.
- Never allow anyone near the ABI Force while in operation.
- Operate the ABI Force in the daylight or under good artificial light. Operator should always be able to clearly see where they are going.
- Be alert for holes in the terrain, along with other hidden hazards. Always operate the ABI Force with caution over rough terrain.
- Stay well and clear of all moving parts. Keep all limbs clear of attachments when making adjustments with all hydraulically operated attachments.
- Use caution when operating the ABI Force in icy, wet, or snowy condition.
- Do not use the ABI Force on highways or public thoroughfares. The ABI Force is designed for off road use only.
- Use caution when using the ABI Force as a tow vehicle. Check to make sure that the Gross Vehicle Weight Rating (GVWR) does not exceed that of the ABI Force.
- Use caution when backing up with the ABI Force. Ensure that all pull behind attachments, hazardous objects, and people are clear of the ABI Force before backing up.

Safety Guards and Covers:

Safety is a primary concern in the design and manufacturing of all Absolute Innovations, Inc. products. Our extensive efforts to provide safe equipment can be negated by a single careless act by the operator. In addition to the design and configuration of the ABI Force, hazard control and accidents are also dependent upon the awareness and knowledge of the operator, along with proper maintenance of the ABI Force. The best safety device is an informed and careful operator.

Safety guards are mounted on the front of the engine, behind the operator, and on the backside of the Hydro---Gear pumps (at the shin level of the operator). These guards are designed to protect the operator, along with the ABI Force. Removing these guards could cause injury to an operator and could void the ABI Force warranty. Remove these guards **ONLY** when the unit is turned off, and the parking brake is applied; to perform preventative maintenance.

Maintenance Safety Rules:

- Never perform maintenance on the ABI Force when children are present
- Never allow anyone near the operation controls while performing service or maintenance to the ABI Force.
- Keep the engine area of the ABI Force free of accumulate debris, fuel, or excess grease and oil build up to prevent fire hazard.
- Periodically check all hardware on the ABI Force. Ensure that all hardware is properly installed to ensure the ABI Force is in safe operating condition. Replace any damaged hardware prior to operating the ABI Force.
- Never perform maintenance on the ABI Force while parking brake is disengaged.
- Never perform maintenance on the ABI Force while the unit is started.

Storage Safety Rules:

- Never store the ABI Force in an area accessible by children and remove the keys before storage.
- Never store the ABI Force with fuel inside the tank inside a building where fumes could reach an open flame or spark.
- Allow the ABI Force engine to cool before storing in an enclosed area.
- Lubricate all moving parts of the ABI Force to prevent rust during long periods of storage.
- Remove all accumulated debris from the ABI Force and all attachments before storing.